The widespread market adaptation of the AVX STRIPT™ contact systems continue to drive new product developments. The 70-9296 series of dual beam, boxed contacts provide a simple, yet reliable wire-to-board alternative to full sized 1pc and 2pc connector solutions. Contacts are SMT onto the PCB, then either solid or stranded wires can be stripped to length and inserted into the contact. Contacts are designed with dual beam high force contacts to maximize wire retention. Integral wire guides and stop assures proper positioning of the wire.

In this round of product expansion, the 2.5mm has been added to offer a new size when trying to maximize AWG and keep the smallest profile contact available is size critical applications. Additionally, this contact has been designed without a wire stop to facilitate solid pin insertion capabilities for board-to-board and module-to-module applications (see BTB Jumper data sheet for 109296001xxx906).

**APPLICATIONS**
- Industrial/Ruggedized Wire-to-Board applications
- Replace hard soldering of wire to a PCB
- Reference Product Specification 201-01-143
- Reference Application Notes 201-01-150
- Linear Board-to-Board capabilities with 109296001xxx906 jumpers

**FEATURES AND BENEFITS**
- Dual Beam box contact provides maximum mechanical stability and wire retention
- Tape and reel packaged for automated SMT placement
- Staged current rating based on AWG, maximum is 20A (12AWG)
- 2.5mm w/o wire stop allows for variable PCB mating tolerances in linear BTB applications

**ELECTRICAL**
- Voltage Rating: 300V Based on placement distance
- Current Rating: See Matrix Below

**ENVIRONMENTAL**
- Operating Temperature: -40ºC to +125ºC

**MECHANICAL**
- Contact Material: Phosphor Bronze
- Contact Plating: Pure Tin
- Durability 5 Cycles

**APPLICATIONS**
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**CONTACT SIZE**

<table>
<thead>
<tr>
<th>Code</th>
<th>Contact Size</th>
<th>Wire Gauge</th>
<th>Max Insulation</th>
<th>UL Approved E90723</th>
<th>Wire Stop</th>
</tr>
</thead>
<tbody>
<tr>
<td>017</td>
<td>1.7mm Contact</td>
<td>22-26 AWG</td>
<td>1.3mm Ø (See page 85)</td>
<td>Yes</td>
<td>With</td>
</tr>
<tr>
<td>002</td>
<td>2mm Contact</td>
<td>22-26 AWG</td>
<td>1.5mm Ø (See page 85)</td>
<td>Yes</td>
<td>With or Without</td>
</tr>
<tr>
<td>025</td>
<td>2.5mm Contact</td>
<td>20-26 AWG</td>
<td>Max 2mm Ø (See page 85)</td>
<td>Yes</td>
<td>With or Without</td>
</tr>
<tr>
<td>003</td>
<td>3mm Contact</td>
<td>18-26 AWG</td>
<td>2.5mm Ø</td>
<td>Yes</td>
<td>With</td>
</tr>
<tr>
<td>004</td>
<td>4mm Contact</td>
<td>12-20 AWG</td>
<td>3.4mm Ø</td>
<td>Yes</td>
<td>With</td>
</tr>
</tbody>
</table>

**CURRENT RATING**

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Number</th>
<th>12AWG</th>
<th>14AWG</th>
<th>16AWG</th>
<th>18AWG</th>
<th>20AWG</th>
<th>22AWG</th>
<th>24AWG</th>
<th>26AWG</th>
<th>28AWG</th>
</tr>
</thead>
<tbody>
<tr>
<td>4mm</td>
<td>709296001004006</td>
<td>20A</td>
<td>18A</td>
<td>16A</td>
<td>14A</td>
<td>12A</td>
<td>10A</td>
<td>8A</td>
<td>7A</td>
<td>5A</td>
</tr>
<tr>
<td>3mm</td>
<td>709296001003006</td>
<td>20A</td>
<td>18A</td>
<td>16A</td>
<td>14A</td>
<td>12A</td>
<td>10A</td>
<td>8A</td>
<td>7A</td>
<td>5A</td>
</tr>
<tr>
<td>2.5mm</td>
<td>7092960010250x6</td>
<td>20A</td>
<td>18A</td>
<td>16A</td>
<td>14A</td>
<td>12A</td>
<td>10A</td>
<td>8A</td>
<td>7A</td>
<td>5A</td>
</tr>
<tr>
<td>2mm</td>
<td>709296001020006</td>
<td>20A</td>
<td>18A</td>
<td>16A</td>
<td>14A</td>
<td>12A</td>
<td>10A</td>
<td>8A</td>
<td>7A</td>
<td>5A</td>
</tr>
<tr>
<td>1.7mm</td>
<td>709296001017006</td>
<td>20A</td>
<td>18A</td>
<td>16A</td>
<td>14A</td>
<td>12A</td>
<td>10A</td>
<td>8A</td>
<td>7A</td>
<td>5A</td>
</tr>
</tbody>
</table>
Poke-Home: Single Horizontal Contact
12-28 AWG: WTB
70-9296

70-9296-001-017-006
1.7MM POKE HOME CONTACT

NOTES:
1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143
   AND APPLICATION NOTES 201-01-150.
2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
3. PACKING IN TAPE AND REEL, 4000 PIECES PER REEL.
4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
5. AREA AVAILABLE FOR PICK AND PLACE.
6. UL REFERENCE 90723.
7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT

PACKING DETAILS

4000 PIECES PER REEL

330mm DIAMETER REEL
Poke-Home: Single Horizontal Contact
12-28 AWG: WTB
70-9296

70-9296-001-002-006
2MM POKE HOME CONTACT

NOTES:
1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143 AND APPLICATION NOTES 201-01-150.
2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
3. PACKING IN TAPE AND REEL, 3500 PIECES PER REEL.
4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
5. AREA AVAILABLE FOR PICK AND PLACE.
6. UL REFERENCE 90723.
7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT

PACKING DETAILS
Poke-Home: Single Horizontal Contact
12-28 AWG: WTB
70-9296

70-9296-001-002-016
2MM POKE HOME CONTACT – NO STOP

NOTES:
1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143
   AND APPLICATION NOTES 201-01-150.
2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
3. PACKING IN TAPE AND REEL, 3500 PIECES PER REEL.
4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
5. AREA AVAILABLE FOR PICK AND PLACE.
6. UL REFERENCE 90723.
7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT

PACKING DETAILS

3500 PIECES PER REEL
330mm DIAMETER REEL
Poke-Home: Single Horizontal Contact
12-28 AWG: WTB

70-9296

70-9296-001-025-006
2.5MM POKE HOME CONTACT

NOTES:
1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143
   AND APPLICATION NOTES 201-01-150.
2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
3. PACKING IN TAPE AND REEL, 2500 PIECES PER REEL.
4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
5. AREA AVAILABLE FOR PICK AND PLACE.
6. THIS COMPONENT IS NOT CURRENTLY UL CERTIFIED.
7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT

PACKING DETAILS
70-9296-001-025-016
2.5MM POKE HOME CONTACT – NO STOP

NOTES:
1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143
AND APPLICATION NOTES 201-01-150.
2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
3. PACKING IN TAPE AND REEL, 2500 PIECES PER REEL.
4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
5. AREA AVAILABLE FOR PICK AND PLACE.
6. THIS COMPONENT IS NOT CURRENTLY UL CERTIFIED.
7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT

PACKING DETAILS

2500 PIECES PER REEL

330mm DIAMETER REEL
Poke-Home: Single Horizontal Contact
12-28 AWG: WTB
70-9296

70-9296-001-003-006
3MM POKE HOME CONTACT

NOTES:
1. FOR FURTHER INFORMATION REFER TO ELCO SPECIFICATION 201-01-143 AND APPLICATION NOTES 201-01-150.
2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
3. PACKING IN TAPE AND REEL, 2500 PIECES PER REEL.
4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
5. AREA AVAILABLE FOR PICK AND PLACE.
6. UL REFERENCE 90723.
7. GENERAL TOLERANCE ±0.10.

SUGGESTED PCB LAYOUT

PACKING DETAILS

330mm DIAMETER REEL

2500 PIECES PER REEL

UNREELLED DIRECTION

UNREELLED DIRECTION

CONTACT OUTLINE
Poke-Home: Single Horizontal Contact
12-28 AWG: WTB
70-9296

SUGGESTED PCB LAYOUT

PACKING DETAILS

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2. MATERIAL: TIN PLATED PHOSPHOR BRONZE.
3. PACKING IN TAPE AND REEL, 2000 PIECES PER REEL.
4. FOR WIRE TRIM DETAILS REFER TO PAGE 92.
5. AREA AVAILABLE FOR PICK AND PLACE.
6. UL REFERENCE 90723.
7. GENERAL TOLERANCE ±0.10.
**Poke-Home: Single Horizontal Contact**

**12-28 AWG: WTB**

**70-9296**

**CONNECTOR ASSEMBLY**

FOR FULL DETAILS REFER TO APPLICATION NOTES 201-01-150

---

<table>
<thead>
<tr>
<th>CONTACT</th>
<th>WIRE SIZE</th>
<th>INSULATOR DIAMETER</th>
<th>TRIM LENGTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>70-9296-001-004-006</td>
<td>12AWG and 14AWG</td>
<td>Max 3.4mm</td>
<td>6.5 ± 0.5mm</td>
</tr>
<tr>
<td>70-9296-001-004-006</td>
<td>16AWG, 18AWG and 20AWG</td>
<td>Max 2.5mm</td>
<td>5.5 ± 0.5mm</td>
</tr>
<tr>
<td>70-9296-001-003-006</td>
<td>18AWG to 26AWG</td>
<td>Max 2.5mm</td>
<td>4.5 ± 0.5mm</td>
</tr>
<tr>
<td>70-9296-001-025-006</td>
<td>20AWG to 26AWG</td>
<td>2.0mm to 2.50mm</td>
<td>6.0 ± 0.5mm*</td>
</tr>
<tr>
<td>70-9296-001-025-016</td>
<td>20AWG to 26AWG</td>
<td>Max 2.0mm</td>
<td>3.0mm Minimum – No Stop on Contact</td>
</tr>
<tr>
<td>70-9296-001-002-006</td>
<td>22AWG to 28AWG</td>
<td>Max 1.5mm</td>
<td>3.5 ± 0.5mm</td>
</tr>
<tr>
<td>70-9296-001-002-006</td>
<td>22AWG to 28AWG</td>
<td>1.5mm to 2.0mm</td>
<td>5.5 ± 0.5mm*</td>
</tr>
<tr>
<td>70-9296-001-017-006</td>
<td>22AWG to 26AWG</td>
<td>Max 1.3mm</td>
<td>4.0 ± 0.5mm</td>
</tr>
<tr>
<td>70-9296-001-017-006</td>
<td>22AWG to 26AWG</td>
<td>1.3mm to 1.7mm</td>
<td>6.0 ± 0.5mm*</td>
</tr>
</tbody>
</table>

* Wire insulation butts on end of contact

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**CONTACT OPENING TOOL**

**06-9296-7001-01-000**

TOOL TO OPEN THE CONTACT TO INSERT/WITHDRAW WIRE.
REFER TO APPLICATION NOTES 201-01-150.